WO 2005/017090 PCT/US2003/023309

WE CLAIM:

1. A composition comprising from about 70 wt.% to about 99 wt.% aqueous phase, from about 1 wt.% to about 30 wt.% fat phase and from about 0.05 wt.% to about 5.0 wt.% of a membrane separated lecithin having a ratio of alkali metals to alkaline earth metals ranging from greater than 0 to about 10.

- 2. The composition of claim 1 wherein the aqueous phase ranges from about 80 wt.% to about 99 wt.%, and the fat phase ranges from about 1 wt.% to about 20 wt.%.
- 3. The composition of claim 1 wherein the aqueous phase ranges from about 85 wt.% to about 98 wt.%, and the fat phase ranges from about 2 wt.% to about 15 wt.%.
- 4. The composition of claim 1 wherein the lecithin has a ratio of alkali metals to alkaline-earth metals ranging from greater than 0 to about 5.
- 5. The composition of claim 4 wherein the aqueous phase ranges from about 80 wt.% to about 99 wt.%, and the fat phase ranges from about 1 wt.% to about 20 wt.%.
- 6. The composition of claim 4 wherein the aqueous phase ranges from about 85 wt.% to about 98 wt.%, and the fat phase ranges from about 2 wt.% to about 15 wt.%.
- 7. A composition comprising from about 70 wt.% to about 99 wt.% aqueous phase, from about 1 to about 30 wt.% fat phase and from about 0.05 to about 5.0 wt.% of lecithin having a ratio of alkali metals to alkaline-earth metals in monovalent or divalent ionic state ranging from about 1.6 to about 3.0.
- 8. The composition of claim 7 wherein the aqueous phase ranges from about 80 wt.% to about 99 wt.%, and the fat phase ranges from about 1 wt.% to about 20 wt.%.
- 9. The composition of claim 7 wherein the aqueous phase ranges from about 85 wt.% to about 98 wt.%, and the fat phase ranges from about 2 wt.% to about 15 wt.%.

WO 2005/017090 PCT/US2003/023309

10. The composition of claim 7 wherein the lecithin has a ratio of alkali metals to alkaline earth metals ranging from about 1.8 to about 2.8.

- 11. The composition of claim 10 wherein the aqueous phase ranges from about 80 wt.% to about 99 wt.%, and the fat phase ranges from about 1 wt.% to about 20 wt%.
- 12. The composition of claim 10 wherein the aqueous phase ranges from about 85 wt.% to about 98 wt.%, and the fat phase ranges from about 2 wt.% to about 15 wt.%.